

ENGINE

Date: 04/05/23

A/C Registration: **G-TEGS**
A/C Type: **Bell 206BIII**
A/C S/N: **4622**
A/F Hours: **520.9**

Engine Type: **250-C20J**
Engine S/N: **CAE-270988**
Engine Hrs: **520.9**
D of M: **14/07/06**

CEB/CSL	FAA AD	EASA AD	Subject	Compliance	Inspect/ Period	Last	Next	Status/Notes
	CF-2001-33		Engine chip detector (FAA AD 2003-13-14 refers).	One Time	N/A	N/A	N/A	N/A by aircraft S/N
	2012-14-06		Superseded by FAA AD 2015-02-22	N/A	N/A	N/A	N/A	Superseded by FAA AD 2015-02-22
	2003-13-14		Engine chip detector (TC AD CF-2001-33 refers).	One Time	N/A	N/A	N/A	N/A by aircraft S/N
	2004-24-09		Superseded by FAA AD 2006-16-04	N/A	N/A	N/A	N/A	Superseded by FAA AD 2006-16-04
	2015-02-22		Superseded by FAA AD 2017-18-14	N/A	N/A	N/A	N/A	Superseded by FAA AD 2017-18-14
	2017-18-14 Paragraph (f) 4		Inspection of Enhanced Power Turbine Wheels	One Time	-	-	-	Superseded by FAA AD 2022-10-06
	2018-13-01		Engine Fuel & Control - Power Turbine Governor Bearing Assembly - Removal / Replacement	One Time	-	-	-	Transferred to Maintenance Inspection Forecast
	2022-10-06		Engine Controls	One Time	-	-	-	Applicable by P/N 23065818 & P/N 23055944 installed. Due at Turbine Wheels TSN 1775 hrs. Transferred to Inspection Forecast.
CEB-1001 thru to CEB-1150			Conforms as applicable					
CEB-1151			Cancelled	-	-	-	-	Cancelled
CEB-1152			Cancelled	-	-	-	-	Cancelled
CEB-1153			Tool, TRW Fuel Pump Shaft Seal Assembly - Modify	Optional	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1154 R6			Gearbox, Oil Filter Differential Pressure Kit	Optional	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1155 R1			Power Turbine Support and Seal Assy	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1156			Bleed Valve Assembly Gasket	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1157			Engine, Power and Accessory Gearbox PTO Gearshaft			CANCELLED		Covered by CEB-1150
CEB-1158 R3			Power Turbine Outer Coupling Nut	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1159			CECO, Fule Control Bypass Valve O-Ring Retainer - Add	Optional	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1160			Cancelled	-	-	-	-	Cancelled
CEB-1161 R2			Turbine Assembly No. 6 and 7 Bearing Pressure Oil Nozzle Assembly	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1162 R1			Bendix Fuel Control Assembly	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1163 R1			CECO, Fule Control and Governor Pc Bellows Assemblies - Replace	Optional	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1164 R2			Sundstrand, Fuel Pump and Filter Assembly (Single Element) Driveshaft and Gear Set	One Time	N/A	N/A	N/A	N/A by Fuel Pump Model fitted
CEB-1165 R8			Gearbox - Spare Accessory Drive Gear (Vacuum/Hydraulic Pump) Part A	One Time	C/W	14/07/06	N/A	Declared within conformance by RRC
CEB-1166 R4			Gearbox, Housing and Cover Oil Scavenge Ports Helical Coil Inserts	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1167 R3			250--C20B to 250--C20 and 250--B17B, --B17C to 250--B17 Conversion	Optional	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1167 R4			250--C20B to 250--C20 and 250--B17B, --B17C to 250--B17 Conversion			CANCELLED		
CEB-1168 R3			Gearbox -- Cover Assembly	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1169			Cancelled	-	-	-	-	Cancelled
CEB 1170 R4			Bendix Power Turbine Governor - Inspect Drive Shaft and Add Epoxy Bonding to Torsional Spring Drive Assembly	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1171 R2			Compressor No. 1 Bearing and Retaining Nut	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1172			Combustion Liner Assembly - Dome Sub - Assembly of Hastelloy For Service Repair	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-A-1173			Turbine Inner and Outer P. T. Shafts	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-A-1174 R6	83-03-02 R1		3rd Stage Turbine Wheels	One Time	N/A	N/A	N/A	N/A - Installed P/N 23065818
CAB-1175			Engine, Fuel and Control - Power Turbine Governor Assembly, Modify By Adding Py Fitting and Nut	One Time	C/W	@ Build	N/A	Declared within conformance by RRC

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CEB/CSL	FAA AD	EASA AD	Subject	Compliance	Inspect/ Period	Last	Next	Status/Notes
CEB-1176			PT Inner and Outer Shafts and Inner Coupling Nut Electroless Nickel Plate Instead of Sermetel W or Alseal 500			CANCELLED		CEB-A-1224 refers
CEB-1177 R1			Gearbox, Inspect Oil Delivery Tube (Piccolo) for Burrs	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1178 R2			PT Inner Shaft -- Replace by Shaft with Increased Pilot Diameter OD	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1181			Turbine, Assembly, Modify 250-C20F For Series II Commonality	Optional	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1183 R1			Anti-Rotation Pin	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1185			Engine, G.P. Turbine Support - Power Turbine Support and seal Assy - Break Edge Hole	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1186			Engine and Gearbox Conversion 250--C20F (Bendix Fuel System) to 250--C20B			CANCELLED		
CEB-1187 R2			Engine and Gearbox Conversion 250-C20B (Bendix Fuel System) to 250-C20F			CANCELLED		
CEB-1188			Engine and Gearbox Conversion 250-C20B to 250-C20J			CANCELLED		
CEB-1189			Engine and Gearbox Conversion 250-C20J to 250-C20B			CANCELLED		
CEB-1190 R1			Engine and Gearbox Conversion 250-C20F (Bendix Fuel System) to 250-C20J			CANCELLED		
CEB-1191			Engine and Gearbox Conversion 250--C20J (Bendix Fuel System) to 250--C20F			CANCELLED		
CEB-1192			Gearbox Power Take-Off Gearshaft Retaining Ring			CANCELLED		
CEB-A-1194			Engine Fuel and Control, Sundstrand Single Element--Fuel Pump			Superseded by CEB-1164		
CEB-1195 R1			Engine, Fuel and Control, CECO Power Turbine Governor Assembly - Replace Reset Piston and Piston Sleeve	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1196 R1			CECO, P.T. Governor, Housing and Insert Assembly - Repair Replacement of Mini-mum Flow Valve Guide and Seat Assembly	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1197			Turbine, Gas Producer - Rotor Assembly - Replace			CANCELLED		CEB-A-1212 refers
CEB-1198 R2			Bendix Fuel System, Pr Pressure Tube Assembly Governor to Fuel Control	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1199 R1			Gearbox Lubrication System - Change Oil Pump Attachment Bolts	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1200			Engine, Fuel and Control, Bendix Power Turbine Governor, - Incorporation of Governor Body Access Window	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1201 R1			Gearbox, Bearings Manufactured by Marlin-Rockwell Corp	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1203			Compressor Assembly, Special Inspection of 6th Stage Compressor Wheels	R	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1204 R1			Turbine, Retaining Ring Nos. 6 and 7 Bearings	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-A-1206	82-24-05		PTG/ FCU Nylon Ball Bearing Separator	One Time	N/A	N/A	N/A	N/A - Previously complied with per CEB-A-1206 at build
CEB-1207 R2			Bendix Fuel Control and Power Turbine Governor Assemblies	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-A-1211			Engine, Quick Disconnect Magnetic Plugs			CANCELLED 13 July 2015		
CEB-1212 R3			Turbine Assembly, Gas Producer Rotor Assembly Tie Bolt	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1213			Compressor Bleed Valve Assy			CANCELLED		
CEB-1214 R2			Fuel Control and Governor Assemblies	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1215 R1			Engine Conversion, 250-C20B to 250-C20S			CANCELLED		
CEB-1218			Gearbox Assy, Scavenge Oil Pump Cover Assy	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1221 R5			Power Turbine Support Oil Sump Cover Assy	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1223 R1			Turbine Nozzle Shield Positioning Plug	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-A-1224 R4			Inner and Outer Power Turbine Shafts Thicker Electroless Nickel Plate	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB 1225 R11			Model 250 Engine or Module Conversion Authorization	Optional	Info	Info	Info	
CEB 1225 R12			Model 250 Engine or Module Conversion Authorization	Optional	Info	Info	Info	
CEB-A-1226 R5			Accessory Gearbox Assembly, Through Bolt Retention of Idler Gears	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1228			Gearbox Assy, New Accessory Drive System Bearing	One Time	C/W	@ Build	N/A	Declared within conformance by RRC

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CEB/CSL	FAA AD	EASA AD	Subject	Compliance	Inspect/ Period	Last	Next	Status/Notes
CEB-A-1233 R3			Fuel, Lube and Air System, Improved Strength P _c Filter Housing	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-A-1234 R3			Fuel and Air System - P _c Scroll to P _c Filter Tube Assy	One Time	N/A	N/A	N/A	N/A by Build Date
CEB-A-1234 R4			Fuel and Air System - P _c Scroll to P _c Filter Tube Assy	One Time	N/A	N/A	N/A	N/A by Build Date
CEB-1239 R1			Turbine Assembly, "U" Ring Gasket	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1240			Engine, Fuel and Control, CECO MC-40 Fuel Control Assembly - Leak Test For Start Regulator Valve and Revisions To Final Test Procedure	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1240 R1			Engine, Fuel and Control, CECO MC-40 Fuel Control Assembly - Leak Test For Start Regulator Valve and Revisions To Final Test Procedure	One Time	N/A	N/A	N/A	Within compliance at build under previous revision
CEB-1241 R3			Accessory Gearbox Oil Filter Housing, Add Bronze Bushing to the "Oil Out" Port	One Time	-	-	-	To be complied with at a time when the affected part(s) are removed for repair and inspection of the parts indicates wear in the magnesium filter housing. Installation of the bushings in absence of wear in the magnesium filter housing is optional.
CEB-1242 R3			Engine - Conversion, M250-C20B to M250-C20R/2			CANCELLED		
CEB-1244			Engine, Fuel and Control, Bendix Power Turbine Governor, - Increased Pressure Bench Calibration	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1245 R2			Engine, Fuel and Control, Allied / Bendix Fuel Control - Increased Maximum Flow Stop	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1249			Engine, Fuel and Control, Conversion of Model 250-B17 Series Allied / Bendix Fuel Control, Allison P/N 23007870, (Bendix P/N 2524654-21) to a Configuration Useable on 250-C20S Engines	One Time	N/A	N/A	N/A	N/A by Engine Model
CEB-1251			Turbine Assembly, New Optimized Power Turbine Sump Clearances			CANCELLED		
CEB-1252			Engine, Fuel and Control, CECO Fuel Control System, Replace Laminated Shims With Solid Shims	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-A-1253 R4			First and Second Stage Turbine Nozzles	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-A-1254 R3			Turbine Assembly, Gas Producer Support	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-A-1255 R4	2005-10-13		Turbine Assy, Internal Energy Absorbing Ring	One Time	N/A	N/A	N/A	N/A - Complied with at build. CEB-A-1253/1254/1255 refers
CEB-1256			Engine, Compressor Bleed Valve Modification from 250-C20B To 250-C20R/1 or 250-C20R/2.			CANCELLED		CEB-A-1268 refers
CEB-1257 R2			Engine Assembly Shipping Container	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1260			Bleed Valve, Improved Valve Stem Bushing			CANCELLED		Superseded by CEB-1287
CEB-1261 R1			Engine, Fuel and Control - Fuel Pump, Machine Fuel Pump Gear Housing	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1262 R2			First-Stage Nozzle Diaphragm Locating Key Welds	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1263			Engine, Accessory Gearbox, Install New Pressure Oil Tube			CANCELLED		Superseded by CEB-1288
CEB-1264			Engine, Fuel and Control, 250-C20B Fuel Control Unit Conversion To 250-C20R/1 and C20R/2 Configuration	One Time	N/A	N/A	N/A	N/A by Engine Model
CEB-1265			Additional Clamping Requirements, 250-C20S Pneumatic Tubes	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1266 R1			Accessory Gearbox Assembly, Centrifugal Breather Gear, Improved Configuration	Optional	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1267			Second Stage Turbine Wheel, Reduced Diameter Balance Piston Seal Knife	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1268			Engine, Compressor Bleed Valve Modification from 250-C20 To 250-C20R Series.	One Time	N/A	N/A	N/A	N/A by Engine Model
CEB-A-1269			Compressor Assy, Improper Clamping of the Number One Bearing Pressure Oil Tube Assy	One Time	N/A	N/A	N/A	N/A by Engine Model
CEB-A-1272 R2	88-17-01		Fuel and Control, Inspection of Certain Bendix Fuel Control Bellows Assemblies	One Time	N/A	N/A	N/A	N/A - Complied with at build

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CEB-1273			Engine, Turbine Assembly, Internal Energy Absorption Ring (Series III, P/N 23031865), Rework and Reidentify for Series II Use.	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1274 R3			Gearbox Assembly, Installation of New 3 and 4 Roller Bearings	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1275 R1			Engine, Gearbox Assembly, Spur Adapter Gearshaft, Modify 2 1/2 Bearing Guide	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1276 R3			Gas Producer Support, Addition of Brazed or Welded Wear Pads	Optional	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1277			Engine, Gearbox Assembly, Starter Generator Gearshaft, Modify Spline No-Go Gage	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1280			Engine, Turbine Assembly, New Gas Producer Turbine Tiebolt Spanner Nut	CANCELLED				
CEB-A-1281 R3			Bendix PTG, Inspect P _V Port Casting Area	One Time	N/A	N/A	N/A	N/A by Build Date
CEB-1282			Engine, Tooling, Power & Accessories Gearbox Bearing Removal Puller Kit, Modify.	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-A-1283 R7			Aleal Coating of Power Turbine Inner and Outer Shafts	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1285			Engine, Fuel and Control, P _c Air Tube, Replace	CANCELLED				
CEB-1287 R2			Bleed Valve, Improved Valve Stem Bushing	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1288 R1			Accessory Gearbox, Install New Pressure Oil Tube	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-A-1289			Bendix PTG Removal of P _V Accumulator	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1290 R1			Avial Recall of Certain Bendix Power Turbine Governors	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1291			Engine, Combustion Liner, Rework	CANCELLED				
CEB-A-1292 R1			Turbine Assembly, Turbine Spline Adapter P/N 6898784	One Time	N/A	N/A	N/A	N/A by Build Date
CEB-A-1294 R2			Fuel and Control - Replace P/N 6848471 and 23051141 Tube Assemblies	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-A-1295 R2			Fuel Control Assembly Improved Throttle Return Spring	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1298 R1			Gearbox Assy - Turbine Pressure Oil Fitting Seal	Optional	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1299 R2			Turbine Assembly - Combustion Liner	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1300			Chandler Evans MC40 Power Turbine Governor and Fuel Control Assembly, Replacement of All Diaphragms	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1302 R1			Engine, Fuel and Control, Replacement of Throttle Balance Spring and Maximum Fuel Flow Quadrant	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1303 R4			Compressor Assy, Release of New Coatings for Previously Uncoated Compressor Wheels	Optional	N/A	N/A	N/A	N/A by Compressor S/N
CEB-A-1304			Air System, Bleed Valve, Removal of Plasma Sprayed Coating from Bore	One Time	N/A	N/A	N/A	N/A by Build Date
CEB-A-1305 R1			Bendix Main Fuel Controls, Verification of Maximum Fuel Flow Setting	One Time	N/A	N/A	N/A	N/A by Build Date
CEB-1306			Fuel and Control, Conversion of Model 250-B17 Series Allied/Bendix Fuel Control, Allison P/N 23007871, (Bendix P/N 2524661-21) to a Configuration Useable on 250-C20S Engines	One Time	N/A	N/A	N/A	N/A by Engine Model
CEB-1307			Insp of Oil Filter Tube Assy, P/N 6876925A	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1308			Compressor Assembly, Compressor Case P/N 6877410	One Time	N/A	N/A	N/A	N/A by Build Date
CEB-1309			Compressor Assembly, Release of New Compressor Discharge Tubes	CANCELLED				
CEB-1311 R1			Release of New Anti-Icing Valve	Optional	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1312 R1			Compressor Air Discharge Tube 23035281	One Time	C/W	@ Build	N/A	N/A by Engine S/N
CEB-A-1314 R1			Bendix Main Fuel Controls Use on Model 250 Series Engines	Superseded by CEB-A-1329				
CEB-1316 R1			Release of New Fuel Control With Stronger Bypass Valve Cover Retaining Screws	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1317			Compressor Case, New Material Plastic	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1318 R1			Ignition System, Change Routing of Igniter Lead to Eliminate Interference	One Time	N/A	N/A	N/A	N/A by Engine Model
CEB-A-1319			Fuel, Lube and Air Assembly, Fuel Hose Assembly 23005205	One Time	N/A	N/A	N/A	N/A by Build Date
CEB-1320			Power and Accessory Gearbox Housing Assy	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1321 R2			Release of New Compressor Rotor Assembly	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1322			Air Logistics Recall of Certain Bendix PTG and Fuel Controls	One Time	N/A	N/A	N/A	N/A by Build Date

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CEB-A-1323 R3			Replace P/N 6848471 Tube Assys - C20F only	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1324			Release of New Horizontal Fireshield and Access Panel	Optional	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1325 R5			Release of New Compressor Coupling Adapter	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1326			Release of New No. 8 Bearing and Retaining Plate	Optional	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-A-1327			Fireshield Retaining Nut Torque	One Time	N/A	N/A	N/A	N/A by Engine Model Series
CEB-A-1328			Compressor Assembly, Spur Adapter Gearshaft Assembly P/N 23034784	One Time	N/A	N/A	N/A	N/A by Engine S/N
CEB-A-1329 R4	98-24-28		FCU Bellows replace	One Time	N/A	N/A	N/A	N/A by P/N installed. CEB A-1329 Complied with
CEB-1330 R4			Release of New Investment Casting Cover Assembly	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1331 R2			Fuel and Control - Rework of Governor Throttle Shaft to Add Lubrication Channel to Lubricate the Throttle Shaft	OPTIONAL				
CEB-1332 R1			Fuel and Control - Rework of Fuel Control Throttle Shaft to Add Lubrication Channel to Lubricate the Throttle Shaft	OPTIONAL				
CEB-1333 R7			Engine, Turbine Assembly - Authorization to reidentify semi-finished 2nd Stage nozzles	One Time	Info	Info	Info	Spares information
CEB-A-1335			Compressor Assy, Replacement of Certain Vane Assemblies - Diffuser P/N 6870813	Cancelled				
CEB-A-1336			Fuel Control Maximum Fuel Flow Setting Adjustment	One Time	N/A	N/A	N/A	N/A by Engine Model Series
CEB-1338 R2			Goodrich Model MC40 Fuel Control	N/A	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-A-1340 R1			Gearbox, Removal of Certain Pinion Gears	One Time	N/A	N/A	N/A	N/A by Engine S/N
CEB-A-1341 R2			Turbine, Visual Inspection of Certain First-Stage Nozzle Shield Dome Details for Condition	One Time	N/A	N/A	N/A	N/A by Build Date
CEB-A-1342 R2			Turbine, Inspection of First-Stage Nozzle Shield Dome Detail for HMI or Overhaul	One Time	N/A	N/A	N/A	N/A by Build Date
CEB-1343			Release of New Design Shaft Seal For CECO Model MFP 263 and 264 Fuel Pump	N/A	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1345 R4			Fuel and Control - Fuel Control Drive Bearings	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1346			Start Counter, Removal/Installation	CANCELLED				
CEB-1347 R1			Fuel and Control, PTG Drive Bearings	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1348 R2			Fuel and Control, Fuel Control Stop Nut	AT ACCESS + REPAIR + O/HAUL				
CEB-A-1349			Turbine Pressure Lube Oil Check Valve, P/N 23062087	One Time	N/A	N/A	N/A	N/A by Build Date
CEB-A-1351 R2			Gearbox Assembly - Oil Delivery Tube Replace	One Time	N/A	N/A	N/A	N/A by Build Date
CEB-A-1352			CECO Engine Driven Fuel Pump - Internal Spline Inspection	N/A	N/A	N/A	N/A	N/A by Fuel Pump P/N
CEB-A-1353 R2			Fuel and Control - Certain Honeywell Fuel Control Units and Power Turbine Governors	One Time	N/A	N/A	N/A	N/A by Engine S/N
CEB-1354 R1			Start Counter Assembly	Optional	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1355			CECO MFP-263 Fuel Pump	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1357 R1			AlliedSignal (Bendix) Main Fuel Control	AT OVERHAUL				
CEB-1360 R2			Recoating of Power Turbine Inner Shaft	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-A-1361 R3			Fuel And Control - Honeywell FCU And PTG Internal Spring Replacement	One Time	N/A	N/A	N/A	N/A by Build Date
CEB-1362			Chandler Evans (CECO) MC-40 PTG	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1363 R3			Release of New Helical Torquemeter Gearshaft Assemblies and Internal Retaining Rings (Damper)	Optional	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1365 R5			Power Turbine With Improved Airflow Characteristics	Optional	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1365 R6			Power Turbine With Improved Airflow Characteristics	Optional	PCW	12/09/2022	N/A	Found complied with at build.
CEB-1366			Honeywell Model DP- N ₂ Main Fuel Control	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-1367 R1			Release of New Bypass Retention Plate	One Time	AT OVERHAUL			
CEB-1369 R1			Impeller Rework	One Time	N/A	N/A	N/A	N/A by Impeller P/N

ENGINE

Date: 04/05/23

A/C Registration: **G-TEGS**
A/C Type: **Bell 206BIII**
A/C S/N: **4622**
A/F Hours: **520.9**

Engine Type: **250-C20J**
Engine S/N: **CAE-270988**
Engine Hrs: **520.9**
D of M: **14/07/06**

CEB/CSL	FAA AD	EASA AD	Subject	Compliance	Inspect/ Period	Last	Next	Status/Notes
CEB-A-1370 R9			Inspection of 1st -Stage Nozzle Shield Dome	R	1000 Cycles / 600 Hrs			Transferred to Inspection forecast - Verification of P/N to determine compliance action
CEB-A-1371 R2	2006-13-06		Gas Producer Rotor Assembly Tie Bolts	One Time	N/A	N/A	N/A	N/A by P/N 23068265 installed at build
CEB-A-1372			Inspection For Installation Of Torquemeter Retaining (Damper) Ring	One Time	N/A	N/A	N/A	N/A by Engine S/N
CEB-A-1373			Turbine - OneTime Insp For Overtemperature Damage	One Time	N/A	N/A	N/A	N/A by Engine Model Series
CEB-A-1374 R1			Compressor Assy - Visual Insp of Compressor Scroll Pressure Probe Elbow (Pressure Probe)	One Time	N/A	N/A	N/A	N/A by Build Date
CEB-A-1375 R3			Turbine - Replacement Of 2nd-- Stage Nozzle Diaphragm	One Time	N/A	N/A	N/A	N/A by Build Date
CEB-A-1375 R4			Turbine - Replacement Of 2nd-- Stage Nozzle Diaphragm	To be complied with at the next HMI and every HMI after				
CEB-1379			Conversion Of -C20R Auto Re-light Kit To -C20B/J Kit	OPTIONAL				
CEB-1382 R1			F.C.U. Screws Inspection	One Time	N/A	N/A	N/A	N/A by Build Date
CEB-1384			Honeywell (Bendix/AlliedSignal) PTG	One Time	N/A	N/A	N/A	N/A by Build Date
CEB-1385 R1			One Time Inspection For Proper Components	One Time	N/A	N/A	N/A	N/A by Build Date
CEB-1386 R2	2001-24-12		Torquemeter Helical Gearshaft	One Time	N/A	16/02/2018	N/A	Not applicable - Engine has more than 100 Hours TSN and gearbox has not been overhauled or repaired.
CEB-1387			Removal of Third--stage Turbine Wheels (23065833) From 250-C20W Engines	One Time	N/A	N/A	N/A	N/A by Engine Model
CEB-1388			Release of Rework and Reidentified Lip Seals	OPTIONAL				
CEB-1389			Removal of Certain Front Compressor Bearing Housings	One Time	N/A	N/A	N/A	N/A by Build Date
CEB-1391			PTG Increased Durability Design	OPTIONAL				
CEB-A-1392 R4	2004-26-09		Compressor Adapter Coupling	One Time	N/A	N/A	N/A	N/A - Complied with at build. CEB-A-1329R1 previously complied with
CEB-1393 R4			Engine, Fuel and Control - Goodrich Engine Driven Fuel Pump improved Drive Shaft durability	One Time	N/A	N/A	N/A	N/A - Fuel pump P/N 23074705 already fitted
CEB-A-1394 R1	2006-16-04		Release of New Fuel Nozzle	One Time	N/A	N/A	N/A	N/A by P/N 23077068 installed at build
CEB-1395			Replacement of Breather Gear Seal	One Time	C/W	@ Build	N/A	Declared within conformance by RRC
CEB-A-1398 R3			Power Turbine Outer Shaft	One Time	C/W	19/01/2007	N/A	Declared within conformance by BHT
CEB-1399 R1			Gasifier Turbine Bearing Support	One Time	N/A	N/A	N/A	N/A by Turbine S/N
CEB 1400 Revision 7	CF 2007-13 R2		Engine, Turbine assembly - Steady-State operation avoidance range limit	One Time	C/W	12/02/2019	N/A	Placed in aircraft documents folder for pilot compliance.
CEB-1402 R2			PTG Increased Reliability	One Time	750.0	N/A	750.0	Transferred to Inspection forecast
CEB-1404			FCU Fuel Flow Calibration	R Daily	N/A	N/A	N/A	N/A by FCU S/N
CEB-1405 R2			Replacement of Cutoff Valve Lever and Shaft Assembly and Drive Body Assembly	One Time	N/A	30-Jun	N/A	N/A by FCU P/N fitted
CEB-1406 R1			Turbine GP Forward Labyrinth Seal	One Time	N/A	N/A	N/A	To be obeyed at a time when the part is removed/replaced
CEB-A-1407 R7	2017-18-14 Paragraph (f) 1		Inspection of Enhanced Power Turbine Wheels	Superseded by CEB-A-1428 - 8 November 2021				
CEB-1408			Engine Conversion, M250-C20B to M250-C20W	Cancelled by RRC 10 March 2016				
CEB-1411 R2			Engine - Fuel Nozzle Spray Tip / Inner Air Shroud Replacement	One Time	N/A	N/A	N/A	To be complied with next time Fuel Nozzle is at an Overhaul facility & Inner Air Shroud is directly accessed
CEB-1412 R2			Honeywell Main Fuel Controls- Fuel Control replacement of Bypass Valve Sleeve	N/A	N/A	N/A	N/A	N/A by FCU S/N
CEB-1413 R1			Engine Fuel and Control - Power Turbine Governor Drive Bearing replacement	R	1200 -	-	-	Transferred to Maintenance Inspection Forecast

ENGINE

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Engine Type: **250-C20J**
Engine S/N: **CAE-270988**
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D of M: **14/07/06**

CEB/CSL	FAA AD	EASA AD	Subject	Compliance	Inspect/ Period	Last	Next	Status/Notes
CEB-1414 R1			Engine - N2 Shafting Replacement	One Time	At next return to RRROF or Power Turbine Rotor is disassembled			
CEB-A-1416 R1			Engine, Compressor Assembly – Inspection of Front Support P/N M250-10051, M250-10052, M250-10059, M250-10060	One Time	N/A	N/A	N/A	By Front Support P/N & S/N installed
CEB-1417 R1			Engine - No. 5 Bearing Retaining Ring Replacement	One Time	At next return to RRROF and is disassembled			
CEB-A-1418 R1			Engine Turbine Assembly - Inspection of 3rd-Stage turbine wheel slotted shroud	One Time	-	-	-	Transferred to Maintenance Inspection Forecast
RRC CEB-1419 R1 <small>Triumph TECS SB 73-4</small>			Engine, Fuel and Control - TECS Engine Driven Fuel Pump internal spline inspection	R	750.0	-	-	Transferred to Maintenance Inspection Forecast
CEB-1420 <small>Honeywell SB GT-73-385</small>			Engine, Fuel and Control - Honeywell fuel controls	One Time	N/A	N/A	N/A	By Fuel Control S/N fitted
CEB 1421			Engine - No. 8 Bearing Manufactured by NHBB	One Time	N/A	N/A	N/A	Not applicable - No. 8 Bearing not authorised to be changed at this facility (Heli Air Ltd)
CEB 1422 R1			ENGINE, FUEL AND CONTROL -- POWER TURBINE GOVERNOR NEW DRIVE BEARINGS	One Time	The next time the governor is at an authorized repair facility for any reason.			
CEB 1424 R1			Engine, Fuel and control - Power turbine governor new drive bearings	One Time	-	-	-	Compliance Code 5 - To be complied with at a time when the affected part(s) are directly available for removal. Compliance is required when the PTG drive bearing (2543734) is directly exposed for any reason. Compliance Code 2 - To be complied with within specified flight hours and/or calendar time. Compliance is required within 1200 flight hours after compliance of CEB-1413, (repetitive PTG drive bearing replacement).
CEB 1425			ENGINE, IGNITION SYSTEM -- REPAIR OR REPLACEMENT OF SELECT ROLLS--ROYCE P/N 6899093 (UNISON P/N 10--614950--1) IGNITION EXCITERS	One Time	The next time the governor is at an authorized repair facility for any reason.			
CEB 1426			Engine, Fuel and control - Fuel control new drive bearings	One Time	-	-	-	To be complied with no later than next overhaul.
CEB 1427 R2			M250 Gearbox Oil Check Valve, Guide, Poppet, Check Valve replace	One Time	-	-	-	To be complied with the next time the engine, module or component is sent to an authorized repair/overhaul facility for any reason.
CEB-A-1428 R1			Engine, Turbine Section – Replacement of Rolls-Royce Enhanced Third Stage (23065818) TURBINE WHEEL	One Time	N/A	09/03/22	N/A	Not applicable by 3rd Stage turbine wheel P/N fitted
CEB-A-1428 R2			Engine, Turbine Section – Replacement of Rolls-Royce Enhanced Third Stage (23065818) TURBINE WHEEL	One Time	N/A	11/03/22	N/A	Not applicable by 3rd Stage turbine wheel P/N fitted
FAA 2022-10-06 / CEB-A-1428 R3			Engine, Turbine Section – Replacement of Rolls-Royce Enhanced Third Stage (23065818) TURBINE WHEEL	One Time	-	-	-	Transferred to Component forecast
CEB 1429 R1			Engine, Turbine, 2nd-Stage Turbine Wheel replacement	One Time	N/A	09/10/18	N/A	Not applicable by 2nd Stage turbine wheel S/N fitted
CEB 1430			Engine, Fuel Delivery - Fuel Nozzle Screen Inspection	One Time	-	-	-	Transferred to Inspection forecast

ENGINE

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Engine Type: **250-C20J**
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CEB/CSL	FAA AD	EASA AD	Subject	Compliance	Inspect/ Period	Last	Next	Status/Notes
CEB 1431 R1			Engine, Compressor Section - Inspection of Rolls-Royce Compressor Impeller (23079638) Assembly	One Time	N/A	11/03/22	N/A	N/A by Impeller S/N fitted.
CSL-10	72-03-06		2nd Stage Turbine Wheels	One Time	N/A	N/A	N/A	N/A by Date and by Engine model
CSL-1007 R3	78-14-08		Dual Element Fuel Pump Drive Shaft Insp	R	N/A	N/A	N/A	N/A by date of manufacture
CSL-1023	74-14-03		F.C.U. Fuel Shut-off rigging	One Time	N/A	N/A	N/A	N/A - Bendix Fuel System
CSL-1060	77-15-12		Inspect Turbine Coupling Nut	One Time	N/A	N/A	N/A	Declared N/A by Installed P/N (Patriot 01-6-07)
CSL-1084	79-21-01 R1		3rd Stage Turbine Wheels start limits	One Time	N/A	N/A	N/A	N/A - P/N 23065818 installed
CSL-A-1166		2004-0009 (R3)	Inspection of Fuel & Air Plumbing	R	At Disturbance	-	-	Transferred to Maintenance Inspection Forecast
CSL-A-1166		2004-0009 (R3)	Inspection of Fuel & Air Plumbing	R	100	-	-	Transferred to Maintenance Inspection Forecast
	73-19-07		Turbine Governor-To-Fuel Control Tube	One Time	N/A	N/A	N/A	N/A by Date and by Engine model
	77-09-08		Bleed Valve Diaphragm	One Time	N/A	N/A	N/A	N/A by Date and by Engine model
	82-13-03		Modify Engine High Pressure Fuel Control Filter Assembly	One Time	N/A	N/A	N/A	N/A by Date and by Engine model
	83-03-02 R1		Slotted Third Stage Turbine Wheels	One Time	N/A	N/A	N/A	N/A by Date and by Engine model
	96-19-01		Superior Air Parts (PMA) Bearings	One Time	N/A	N/A	N/A	N/A - Not installed

FAA BI-WEEKLY CHECKED TO ISSUE ; 2023-09

CAP 747 MANDATORY REQ'TS FOR AIRWORTHINESS CHECKED TO ISSUE; 4 Amend 2021/01

EASA APPROVALS - AIRWORTHINESS DIRECTIVES CHECKED TO ISSUE; 9-2023

Rolls Royce CEB's to M250-C20 Series; CEB 1431 R1

G-TEGS

04-May-23